Load Cell and Weighing Assembly Solutions for Silo, Vessel and Process Weighing

TANKS IN



Industrial Weighing





Company Overview

Quality, reliability, innovation and outstanding customer service have made Thames Side Sensors Ltd a worldwide leader in Industrial and Process Weighing load cell technology.

Now part of the family owned Tecnicas group, among the top five companies in global load cell manufacture, Thames Side Sensors Ltd has its origins in the 1970's. With headquarters in the UK and offices, sales partners and customers in over 70 countries in every kind of process industry we have a truly global presence. Over 35 years of supplying the world's process industries in sectors as varied as offshore, cement, food, pharmaceuticals, minerals, metals, plastics and others has given us an un-rivalled, extensive applications knowledge that allows us to expertly advise customers on the correct selection and application of our products.

Our state of the art manufacturing facilities are located in Barcelona, Spain with an additional factory in Morocco. All of our load cells are manufactured under strict quality control with full traceability and each and every one is individually tested to ensure its performance. Components and raw materials are sourced from world class manufacturers with an emphasis on quality. Thames Side Sensors Ltd is fully committed to quality and has ISO9001:2008 certification.

Customer satisfaction with both the products and service we provide has always been the key to the success of our business and our company goals and objectives are geared around this. We carry a significant stock at our facilities in the UK ensuring rapid delivery times when required. Our confidence in our manufacturing processes allows us to offer a 5 years warranty against manufacturing defects on the majority of our products.

Thames Side Sensors provides the ultimate in load cells and loading assemblies for tank, vessel, silo, process and truck/axle weighing applications as well as for incorporation into many types of process machinery. Our mounting assemblies, which are designed in accordance with Eurocode 3 (EN 1993) practices, form a crucial part of the weighing system. Use of the latest Finite Element Analysis (FEA) software pinpoints the optimum design of assembly for correct operation, then rigorous manufacturing and test procedures ensure total reliability under the harshest of conditions. These innovative mounting assemblies provide a simple, but complete, mechanical link between the weighing structure and support base, removing the need in many applications for additional tie bars or other restraints. Our patented designs of mounting assembly, LeverMount[®] and MasterMount[®], allow rapid installation and removal of the load cell without jacks or special tools - even when the vessel is full - providing major savings on installation costs.

Options of special anti-corrosive load cell coatings to provide additional protection in extreme environments where stress corrosion could occur and high temperature load cells for operation up to 150°C are just a few examples that set us apart from the rest.









LOAD STOP &



Thames Side Sensors typically sends around 300 shipments to customers on all five continents every month and operates to the latest Incoterms rules. Our Logistics staff have vast experience in export shipping requirements, including the special documentation and certification sometimes required for certain destinations. They also ensure that we use robust packaging that conforms to both international regulations and individual customer requirements.

We work with high quality, experienced, global shipping companies who have a strong focus on 'on time' delivery and we can arrange shipment by road, sea or for urgent requirements, by air. For those customers who have their own preferred logistics partners, we provide an efficient collection service. Special third party inspections and witness tests such as SGS. ABS and others can be accommodated as required. Same day shipments and next day timed delivery can be made for urgent orders in the UK, with European shipments often available on a next day delivery, depending on location.

In 2011 we established a 100% owned subsidiary in India to ensure that we could fully meet the demands of our existing and potential customers in one of the major world growth markets. Thames Side Sensors India Pvt Ltd has its office in Mumbai and has locally available stock and commercial/technical customer support functions.

Make Thames Side Sensors Ltd your preferred partner for Industrial and Process weighing load cells and we promise to provide technically superior, quality products at a competitive price, delivered on time.

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Technical Excellence

Whilst not strictly necessary for the majority of vessel weighing applications, many of our load cells have OIML certification for use in legal for trade weighing applications.



IP68

(ІР69К

Most of our load cells have ATEX certification for operation in all dust and gas zones. Several products have special ATEX certification for all dust zones and gas zone 2 which allows their use without safety barriers, saving substantial cost. IECEx certification is available on several load cell models. We would be pleased to advise customers on the correct choice of load cell and certification to suit their intrinsically safe applications.

Environmental Protection

In addition to the IP68 rating, many of Thames Side Sensors' load cells also carry the IP69K protection rating, which makes them ideal for use in wash down areas found in the food or pharmaceutical industries or silos exposed to heavy rainfall.

High Temperature Applications

Utilising high temperature electrical components and PTFE cable, the majority of Thames Side Sensors' load cell designs can be specially manufactured for operation in environments up to 150°C.

Lightning Protection

Load cell models used for weighbridges/truck scales have in-built lightning surge arrestors as standard. A version of our load cell junction box is also available with surge arrestors for applications where lightning strikes are a risk, such as truck scales or silo installations in remote or tropical locations.

Parylene Coating

To provide additional protection in extreme environments where stress corrosion could occur, our load cells can be provided with a special transparent 'Parylene' coating to give excellent resistance to aggressive chemicals. Parylenes are almost completely unaffected by solvents, have low bulk permeability and easily pass a 100 hour salt spray test. They also have good thermal endurance and can perform in air without significant loss of physical properties for 10 years at 80°C.

Advice and Support

Unlike many other weighing component suppliers, we provide applications advice and technical support (both pre-sales and after-sales) from our dedicated, experienced team in our Mumbai office, or from our network of carefully selected Partners in India & strategic worldwide locations. In addition, we offer a range of products that will assist in troubleshooting situations, for example our load cell simulator and LCT-U diagnostic load cell tester (pictured here).



Offshore and Marine

Around 5000 high capacity load cells and special mounting assemblies have been delivered for mud weighing systems on oil rigs and drill ships in the last 5 years making Thames Side Sensors by far and away the leading world-wide manufacturer of load cells for offshore applications in the oil industry. Other applications in this field include load pins for winches and cranes and weighing systems for gas cylinders used for flare ignition.



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- Cement

- Chemical
- Minerals





Process Industries

Around one third of the world's cement production is weighed using Thames Side load cells, with thousands of high capacity load cells installed world-wide on cement silos as well as those used in mixing & batching plants and feeding equipment. Food, pharmaceutical and chemical industries are key sectors, due to our expertise in load cells for harsh environments, together with standard all stainless steel construction of both load cell and mounting assembly. Customers in the metals industries find our high temperature load cells invaluable.

- Main industries served:
- Concrete batching
- Food and drink
- Pharmaceutical
- Biomass and wood pellets

- Paint
- Plastics
- Metals
- Adhesives
- Inks and coatings
- Agriculture and farming
- Infrastructure







Process Industries - more





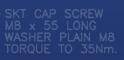


Machine Builders / OEM

the process.

- Weigh feeders - Belt weighers - Big bag (FIBC)
- filling/emptying equipment





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Thames Side Sensors' load cells find many applications in the manufacture of specialised machinery that incorporates static or dynamic weighing as part of

This includes materials handling equipment such as:

- Form-fill-seal machinery - Check-weighers - Multihead weighers and rotopackers - And others...











Weighbridges (Truck Scales), Axle Weighers and Weigh in Motion (WIM) Systems

Customers worldwide appreciate the excellent performance, rugged reliability and quality of our weighbridge (truck scale) load cells, which incorporate lightning surge arrestors and a durable rodent resistant polyurethane cable as standard.

We offer:

 \cdot Analogue load cells approved to OIML C4 and NTEP Class IIIL up to 60 tonnes · Digital load cells with open protocol, approved to OIML C4 up to 60 tonnes · Special version of the T95 load cell for high accuracy WIM and axle weighing systems







· Formula One · Aerospace Nuclear



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Special Applications

Our high quality load cells and innovative weighing assemblies are trusted to meet the stringent demands of specialised industries such as:

Thames Side is happy to advise on special project requests covering all aspects of weighing. Customers have benefited from our ability to customise standard load cells. Customisation can extend from 'own label' or special cable lengths, to more substantial modifications where the quantities allow for economical manufacture.











Single Point Load Cells



T11

Single point (platform) load cell 15, 20, 30, 50, 75, 100, 150kg capacities Nickel plated alloy steel construction OIML C3 approved IP66



SKT CAP SCREW M8 x 55 LONG WASHER PLAIN M8 FORQUE TO 35Nm.

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T12

Single point (platform) load cell

15, 20, 30, 50, 75, 120, 200, 250, 350, 400kg capacities in 2 body sizes

Fully welded stainless steel construction

OIML C3 approved

IP68, IP69K

Nickel plated steel version (T12A) also available in capacities 50, 75, 120, 200, 250, 350, 400kg; silicone sealed to IP66; OIML C4 approved



T16

Viscous damped load cell assembly for dynamic weighing, e.g. checkweighers

5, 7.5, 10, 15, 20, 35kg

Stainless steel housing with venting for washdown applications

Double bending beam single point load cell inside

OIML C4 approved

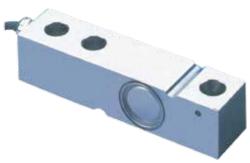
IP68 using supplied venting kit





Bending and Shear Beam Load Cells







T66

Bending beam load cell 5, 10, 20, 30, 50, 75, 100, 150, 200, 250, 300, 500kg capacities

Fully welded stainless steel construction

OIML C3 approved, 4 or 6 wire versions

IP68, IP69K

ATEX certification for dust and gas



T85

Shear beam load cell

300, 500, 750, 1000, 1500, 2000, 2500, 3000, 5000, 7500, 10000kg capacities

Fully welded stainless steel construction

OIML C3 approved

IP68, IP69K

Optional load feet

ATEX certification for dust and gas

Optional 350Ti version with blind loading hole for platform scales



T85-N

Shear beam load cell 300, 500, 750, 1000, 1500, 2000kg capacities Nickel plated alloy steel construction OIML C3 approved IP66 PVC cable Optional load feet





S-type Load Cells



T68

S-type tension/compression load cell 250, 500, 1000, 2000, 5000, 7500kg Fully welded stainless steel construction OIML C3 approved (500-5000kg capacities) IP68, IP69K Optional rod end bearings



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AB x 55 LONG VASHER PLAIN M8 ORQUE TO 35Nm

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T60

S-type tension/compression load cell 50, 100, 150, 200, 300, 500, 750, 1000, 1500, 2000, 3000, 5000, 6000kg capacities Nickel plated alloy steel, potted Can be used in tension or compression IP67 6-wire connection Optional rod end bearings

T61

S-type tension/compression load cell 50, 100, 250, 500, 1000kg capacities Nickel plated alloy steel, potted Can be used in tension or compression IP67 4-wire connection, 3 mV/V Optional rod end bearings









T64

S-type tension/compression load cell 50, 100, 250, 500, 1000, 2500kg capacities Nickel plated alloy steel, potted Can be used in tension or compression IP67 4-wire connection Optional rod end bearings

T65

S-type tension/compression load cell 50, 100, 200, 300, 500, 1000, 2000, 3000kg capacities Nickel plated alloy steel, potted Can be used in tension or compression IP67 6-wire connection Optional rod end bearings

Additional Cable

Specially designed load cell cable for wiring from the LOAD junction box to instrumentation

Option of 4-core or 6-core (with sense wires) with screen

Halogen-free polyurethane outer sheath with XLPE sheathed conductors

High toughness and resistance to cuts, chemicals, UV radiation, drilling mud

Rodent resistant

Available in custom lengths up to 200m



Load Cells and Weighing Assemblies







T34 Weighbridge

- Self aligning assembly, with stainless steel or nickel plated mounting cups
- ² 10,000 to 60,000kg capacity
- Stainless steel rocker column analogue load cell
- OIML C4 approved and NTEP Class IIIL approved to 60,000kg
- IP68, IP69K, inbuilt lightning protection
- ATEX certification for dust and gas
- Designed for weighbridges/truck scales



T34 Digital Weighbridge

- Self aligning assembly, with stainless steel or nickel plated mounting cups
- 15,000 to 60,000kg capacity
- Stainless steel rocker column digital load cell (with open protocol)
- OIML C4 approved
- IP68, IP69K, inbuilt lightning protection
- Designed for weighbridges/truck scales



T34 Silo mount

- High capacity mounting assembly
- 10,000 to 1,000,000kg capacity
- Stainless steel rocker column load cell in analogue or digital version (with open protocol, up to 60,000kg only)
- Zinc plated mount
- OIML C4 approved and NTEP Class IIIL approved to 60,000kg
- IP68, IP69K, inbuilt lightning protection
- ATEX certification for dust and gas
- Designed for vessels, tanks and silos













T38 High Temperature

High accuracy double shear beam 40,000 to 200,000kg capacity Virtually unaffected by shock loads and inevitable side loads or moments Nickel plated alloy steel Maximum service temperature 150°C IP67 PTFE cable, 15 metres long

6-wire connection (with sense wires)

Designed for Metals Industry and Foundries

VC3500

Low profile mounting assembly 30,000 to 200,000kg capacity Painted steel, galvanized or stainless steel mounting assembly Stainless steel double-ended shear beam load cell IP68, IP69K ATEX and IECEx certification for dust and gas Designed for large silos, vessels and tanks



Load Pins

Custom designs to suit the application 100 to 1,000,000kg capacity

Down-hole or externally gauged, IP66 or IP68

Stainless steel construction with polyurethane cable

Optional built-in 4-20mA amplified output, optional connector and optional high temperature version

ATEX variants

protection

Designed for cranes, winches, shackles and other load monitoring applications, as well as marine environments







LA66

Anti-vibration assembly with bending beam load cell 5 to 300kg capacity Stainless steel construction OIML C3 approved stainless steel load cell IP68, IP69K ATEX certification for dust and gas Designed for platform, hopper and tank weighing, bag fillers, conveyors and belt weighers



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LA85

Anti-lift-off mounting assembly for shear beam load cells 300 to 5,000kg capacity Stainless steel/mild steel construction OIML C3 approved stainless steel load cell IP68, IP69K ATEX certification for dust and gas Designed for platform, hopper and tank weighing, bag fillers, conveyors and belt weighers



LeverMount[®]

Patented cast 316 stainless steel mounting assembly

10 to 5,000kg capacity in 3 body sizes

Unique and secure load cell installation/removal without jacks or lifting tools

OIML C3 approved stainless steel load cell

IP68, IP69K

ATEX certification for dust and gas

Designed for process weighing applications, particularly food and pharmaceutical





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T20

Stainless steel compression load cell 2,500 to 30,000kg capacity Fully welded stainless steel construction IP68, IP69K Polyurethane cable

T95

Stainless steel or painted steel assembly, operating in tension

2,000kg to 20,000kg capacity

Self centering pendulum design

OIML C3 approved stainless steel folded shear beam

IP68, IP69K; lightning surge arrestors fitted to WIM models as an option

ATEX and IECEx certification for dust and gas

Designed for mixer applications, conveyors, axle weighing and weigh in motion (WIM) systems







MasterMount[®]

Patented cast steel mounting assembly

2,000 to 30,000kg capacity

Unique and secure load cell installation/removal without jacks or lifting tools

Stainless steel double-ended shear beam load cell

IP68, IP69K

ATEX and IECEx certification for dust and gas

Designed for vessel, tank and silo weighing





Instrumentation







Junction Boxes

Options for 4 or 8 load cells, 4 or 6 wire connections

Standard version available in ABS plastic or stainless steel

Optional trimming potentiometers

Optional ATEX version (all zones) in aluminium for 4 or 8 load cells

Optional version with built-in lightning surge arrestors (aluminium)

Version available for T34D digital load cells



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Intelligent Junction Box

Real-time monitoring of signals from up to 4 load cells

Instant alarm signal via relay if a fault is detected in 1 or more cells

ABS plastic casing (stainless steel or die cast versions available)

Removable terminals for convenient wiring

Easy viewing of LED display showing status

IP65

Ideal for batching system consistency and helps avoid wastage or product recall

XTSGA Amplifier

Cost effective load cell amplifier

ABS casing with quick release screws

5V or 10V excitation for up to $4 \times 350\Omega$ load cells

User-selectable analogue outputs set by on-board switch: 0-20 mA, 4-20 mA, 0-10 V, 0-5 V, \pm 5 V or \pm 10 V

AC or DC power options available

IP65













XT1000

High speed indicator and weight transmitter

DIN rail mounted

2400 measurements/second

Bright LED display

Configuration by software or integral keypad

Basic version with digital I/O, RS232, RS485 (MODBUS RTU, ASCII)

Optional versions with analogue, PROFIBUS or PROFINET outputs

Optional AC power adapter and IP65 surface mount enclosure

XT2000

High speed indicator and weight transmitter Panel mounted

2400 measurements/second

Bright LED display

Configuration by software or integral keypad

Basic version with digital I/O, RS232, RS485 (MODBUS RTU, ASCII)

Optional versions with analogue, PROFIBUS or PROFINET outputs

Optional AC power adapter

DP 100

Cost effective general purpose indicator for indoor use

DAD STOP &

RS232 communications for printer or PC connection

Multi-range operation

User-friendly setup

Plastic construction

6 digit LCD display with LED backlight

Operation by 9VDC (adapter supplied) or battery (5 x AA)

5V excitation for up to 4 x 350 Ω load cells or 8 x 700 Ω load cell

High resolution (20-bit A/D)



Instrumentation







Smart

Stainless steel construction, IP65 OIML R76 and EN 45501 approved, multi-range High resolution: 100,000 external divisions 7 digit, high brightness LED display 3 variants with optional analogue/digital outputs Ideal for vessel, tank and silo weighing



SKT CAP SCREW 18 x 55 LONG VASHER PLAIN M8 ORQUE TO 35Nm

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Smart ATEX

ATEX version of Smart, for zones 2, 21 and 22 Stainless steel construction, IP65 OIML R76 and EN 45501 approved, multi-range High resolution: 100,000 external divisions 7 digit, high brightness LED display 3 variants with optional analogue/digital outputs Ideal for vessel, tank and silo weighing in hazardous areas



Matrix 2

Stainless steel enclosure

OIML R76 and EN 45501 approved, ideal for truck weighing

Multi-range capability

RS232 and RS485 communications, digital I/O and analogue output options

Supports up to 8 analogue or 16 digital load cells

Simple calibration and configuration

Weighbridge (truck scale) management, industrial and dosing applications included (multiple languages)



Load Cell and Weighing Assembly Selection Guide

Product Type	Т66	T85	LeverMount	T20	Т34	T34D	Т60	T95	VC3500	MasterMount
Capacity kg								X		
5	•									
10	•		•							
20	•		•							
30	•		•							
50	•		•				•			
75	•		•							
100	•		•				•			
150	•		•				•			
200	•		•				•			
250	•		•							
300	•	•	•				•			
500	•	•	•				•			
750		•	•				•			
1,000		•	•				•			
1,500		•	•				•			
2,000		•	•				•	•		•
2,500		•		•						
3,000		•	•				•			
5,000		•	•	•			•	•		•
6,000							•			
7,500		•								•
10,000		•		•	•			•		•
15,000					•	•				•
20,000				•	•			•		•
30,000				•	•	•			•	•
40,000					•	•				
50,000									•	
60,000					•	•				
75,000									•	
100,000					•				•	
150,000									•	
200,000					•				•	
300,000										
400,000					•					
600,000					•					
800,000					•					
1,000,000					•					
ATEX	•	•	•		•			•	•	•
OIML	•	•	•		•	•		•		
NTEP					•					
Painted								•	•	•
Plated Steel							•		•	
Stainless Steel	•	•	•	•	•	•		•	•	

Made to Measure





C-6 & C-7, Hind Saurashtra Industrial Estate, Nr Mittal Ind Estate, Marol Naka, Andheri-Kurla Rd, Andheri-East, Mumbai-400 059

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